

Date: Wednesday, 12/14/2005 4:02:36 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: REPLACEMENT DOOR TRACK KIT	
Job Number	: 25234		Part Number	: D412698017	
Estimate Number	: 11460		Drawing Number	: N/A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 12/14/2005 S.O. No. : N/A		Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 12/21/2005 Qty: 5 Um: Each	
Previous Run	: N/A Type : MACHINED PARTS				
Written By	: <u>See Comment Below</u>				
Checked & Approved By	: <u>See Comment Below</u>				
Comment	: Est Rev:A 03.11.27 New issue KJ/RF				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per P&P D412-698-017CHG001

DTH: 06/01/23

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

3.0	b31991	Bracket
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Comment: Qty.: 9.0000 Each(s)/Unit Total : 45.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
9 D3199-1	Bracket	<u>B25088 42mc</u>

B20286 2mc

1mc B23730

4.0	D32021	Cover
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
1 D3202-1	Cover	<u>B23731</u>

1/26/124 (5)

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

C 20 6/01/24 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng			

NOTE: Date & initial all entries

Date: Wednesday, 12/14/2005 4:02:36 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT DOOR TRACK KIT

Job Number: 25234

Part Number: D412698017

Job Number:



Seq. #:	Machine Or Operation:	Description:
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6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-017

Location:

PPP Rev: A

C Location 24 (5)

7.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21 Sat 06/01/25

29 06/01/25

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/01/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 23/08/2007 3:12:00 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01	Dart Aerospace Ltd.	Drawing Name	: UPDATE PAPERW. D412-698
Job Number	: 34261		Part Number	: Z_CUSTOM
Estimate Number	: 10804		Drawing Number	: ECN 1018
P.O. Number	: N/A		Project Number	: N/A
This Issue	: 23/08/2007	S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC		Material	: N/A
First Issue	: N/A		Due Date	: 30/08/2007
Previous Run	: 34248		Qty:	1
Written By	: <u>L</u>		Um:	Each
Checked & Approved By	: _____			
Comment	: _____			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1 	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 ADD NEW PAPERWORK TO STK PER ECN 1018

X D412-698-011 B/N
 ↵ D412-698-012 B/N 62
 X D412-698-013 B/N 11A
 X D412-698-015 B/N 22
 X D412-698-017 B/N 62
 ↵ D412-698-019 B/N 31A
 X D412-698-021 B/N

252345X
 301583X
 324183X
 2523615X

205545X
 3349410X
 208545X
 333342X

7/8/24 SP

2.0	QC21 	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/08/24

Job Completion



07/08/24

Date: Tuesday, 18/09/2007 11:50:10 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-698
Job Number	: 34696		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 18/09/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: ECN 1034
First Issue	: N/A	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
Written By	:	Material	: N/A
Checked & Approved By	:	Due Date	: 25/09/2007
Comment	:	Qty:	1
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK AND ADD NEW PAPERWORK TO
 KITS IN STOCK TC STC SH92-43 ISSUE 5, PER ECN1034
 AND RETURN TO STOCK

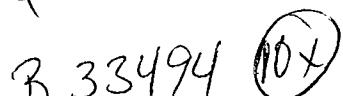
(17) (1d)

D412-698-011 332833, 333661

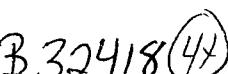
D412-698-012



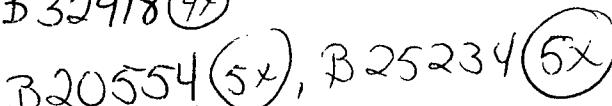
D412-698-013



D412-698-015



D412-698-017



D412-698-019



D412-698-021



D412-698-023



GP 07/09/19

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-698		
Job Number	: 37499					
Estimate Number	: 10804					
SO. Number	:		Part Number	: Z_CUSTOM		
This Issue	20/02/2008	S.O. No. :	Drawing Number	: ECN 1134		
Sheet Rev.	: NC		Project Number	:		
First Issue	11	Type :	Drawing Revision	:		
Previous Run	: 00015		Material	:		
Written By	:		Due Date	27/02/2008	Qty:	1 Um: Each
Checked & Approved By	:					
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

D412-698-011 36610 1X

D412-698-012 Q

D412-698-013 35848 (4x) 33494 (5x)

D412-698-015 36743 15x

D412-698-017 25234 5x 5x 20554

D412-698-019 34808 4x 33495 1x

D412-698-021 X

D412-698-023 37262 4x

ADD NEW PAPERWORK TO KITS IN STOCK

FAA STC SR01446NY, PER ECN 1134

RETURN TO STOCK

12/12/20 (47)